

Work Order ID 66467

Tuesday, February 15, 2011 11:29:45 AM



Page 1

Item ID: D350-607-445

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 2/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/21/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 11-02-15 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-2	C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-445 CHG002

ml 11 03 03

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****

64/3/5 0

115

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

Inspect label on lid

ml 11 03 03 17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

Setup Start

Revision ID:

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Item Name: Heli-Utility-Basket

Start Date: 2/21/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 2/21/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

ml 11 03 03 ①

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-445

Reva

11/03/03 ②

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/03/03 ③

mf
11-03-03

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Required Date: 2/21/2011

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-15 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC IPP Rev:C as per ecn
10-596 DD 10.08.26 verf by:EC IPP Rev:D 11.02.09 add to install
label DD verf by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-232  Placard, Max Load		Manufactured	No			110	Each	13.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST112				3					
				56980				3		56980			
				ST122				10					
				66274				10					
D350-607-411  Quick Release Basket Mounting Installation		Manufactured	No			110	Each	4.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PKG				4					
				66026				4		66026			
D3911-041  Basket Installation Stud Assembly, Lower		Manufactured	No			110	Each	5.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st507				5					
				65163				1		65163			
				66180				4					
D3911-043  Aft Eyebolt Receiver Assembly		Manufactured	No			110	Each	0.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
										64808			

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 66467

Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 2/21/2011

Required Date: 2/21/2011

Start Qty: 1.00

Required Qty: 1.00

D3912-041

Manufactured No

110

Each

1.0000

1

1



Eyebolt Receiver Assembly



B65323 LU

Location

Loc Qty

Loc Code

st507

1

66188

1

D4032-041

Manufactured No

110

Each

0.0000

1

1



Short Basket Assembly (350)



B66469 LU

D4085-1

Manufactured No

110

Each

3.0000

1

1



Placard, Instructions



LU

Location

Loc Qty

Loc Code

ST112

3

64304

3

AN4-13A

Purchased

No

110

Each

604.0000

6



Bolt



64304

LU 11/3/3 ①

Location

Loc Qty

Loc Code

ST357

604

116191

7

116669

297

116786

300

116786

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Shop Packet Print

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Parent Item: D350-607-445

Parent Item Name: Heli-Utility-Basket

Start Date: 2/21/2011

Required Date: 2/21/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4
X1 Nut

Purchased

No

110

Each

5,430.000

6

6

Location

Loc Qty

Loc Code

ST300

5430

1123143

2

115589

10

115621

20

116188

3398

116823

2000

116188

NAS1149F0432P
81 Washer

Purchased

No

110

Each

336.0000

12

12

Location

Loc Qty

Loc Code

ST275

336

112940

92

114405

1

116169

1

116737

242

116737

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Shop Packet Print

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